5. Slide cable clamp forward over spacer. Rotate, if necessary, to assure interlocking fit.

NOTE: Make sure insert, spacer and clamp are properly interlocked and fit tightly together before proceeding. See crimping illustration.

6. Press forward slightly on cable and crimp rear set of ears on clamp. Make sure insert, spacer and clamp stay interlocked and press tightly together as crimping is done. See illustration.

7. Carefully crimp front ears around cable braid. (Crimp rear ears around cable).

8. Push completed assembly into rear of housing. If necessary, rotate assembly to assure rib on clamp fits into slot on housing. See crimping illustration to identify full insertion point of assembly into housing.

9. Slide end cap forward and thread it onto housing for secure, completed plug.

DETAILS OF CRIMPING

NOTE: WHEN INSERTED INTO HOUSING, INSERT/SPACER/CLAMP SHOULD BE COMPLETELY ASSEMBLED INTO HOUSING TO THIS POINT.

- Braid (Shield)
- Front Ears
- CRIMP OVER Braid
- Rear Ears
- CRIMP ON CABLE

* NOT USED ON SERIES TA(*)ML AND TA(*)FL