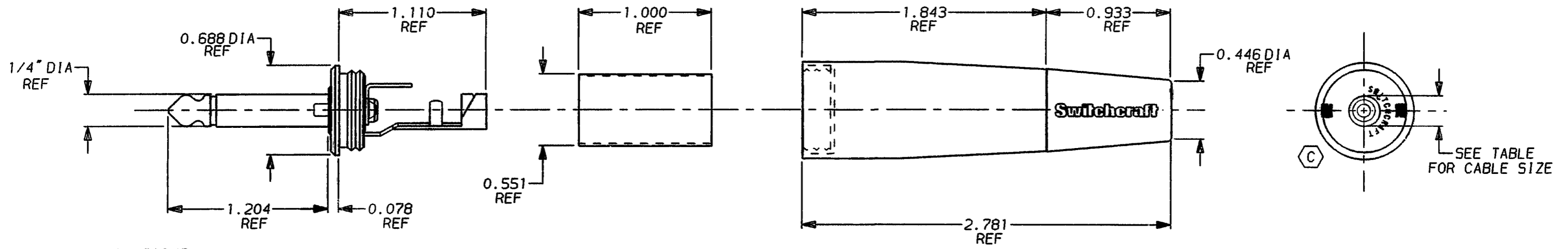
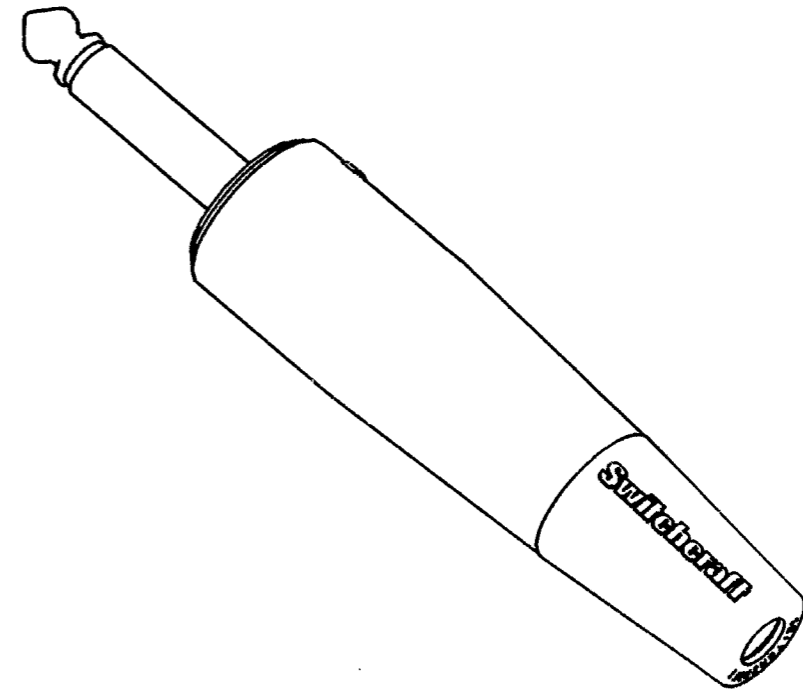


PART NO.	PART REVISION	HANDLE FINISH	CABLE SIZES
182QBD	B	BLACK EPOXY COATING	0.200 TO 0.300 O.D.
182QB	A	BLACK EPOXY COATING	0.300 TO 0.330 O.D.



**PLUG SPECIFICATIONS:**

**MATERIALS:**

- CONDUCTORS: BRASS NICKEL PLATED
- INSULATORS: XXXP PHENOLIC, GRADE LE PHENOLIC AND PPO
- TERMINALS: BRASS, ELECTRO TIN PLATED
- MAXIMUM WIRE SIZE: 14 AWG.

**INSULATOR SPECIFICATIONS:**


MATERIALS: MYLAR

**HANDLE AND FLEX RELIEF SPECIFICATIONS:**

- MATERIALS:
- HANDLE: ZINC (SEE TABLE FOR FINISH)
- FLEX RELIEF: THERMOPLASTIC ELASTOMER

- NOTES:**
1. PLUG SUBASSEMBLY AND HANDLE SUBASSEMBLY ARE PACKED SEPARATELY IN THE SAME CONTAINER.

**CUSTOMER DRAWING**  
 CAD/CAM DWG. NO.  
 182QBD.CD  
 SHEET 1 OF 1

★ STAR SYMBOL DENOTES CRITICAL DIMENSION, SEE S/C ENGINEERING STANDARD ES-0001	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.																				
UNLESS OTHERWISE SPECIFIED																					
1. ALL DIMENSIONS IN INCHES TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 FRACTIONAL DIMENSIONS ±1/64 ANGLES ±1/2° ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.	FINISH: SPEC. NO. MATERIAL: SPEC. NO.																				
2. REMOVE ALL BURRS	SCALE: 1 = 0.750																				
3. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.	DATE DRAWN: 9-9-92 BY: LR CHK'D: MW 9-17-92 APP'D: GHJ 9-17-92																				
4. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002	 <b>PHONE PLUGS</b>																				
REVISIONS		<table border="1"> <tr> <th>ISSUE</th> <th>CHANGE NO.</th> <th>DATE</th> <th>BY</th> <th>APP'D</th> </tr> <tr> <td>C</td> <td>ECO #20751</td> <td>3-27-96</td> <td>RC</td> <td>KS</td> </tr> <tr> <td>B</td> <td>ECO #20063</td> <td>2-26-96</td> <td>RC</td> <td>KS</td> </tr> <tr> <td>A</td> <td>FIRST DRAWN</td> <td>9-9-92</td> <td>LR</td> <td>GHJ</td> </tr> </table>	ISSUE	CHANGE NO.	DATE	BY	APP'D	C	ECO #20751	3-27-96	RC	KS	B	ECO #20063	2-26-96	RC	KS	A	FIRST DRAWN	9-9-92	LR
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DO NOT SCALE DRAWING	PART NO. 182Q SERIES ISSUE C																				

