



ASSEMBLY INSTRUCTIONS:

- 1. SLIDE THE O-RING ONTO THE FRONT END OF THE PLUG HOUSING UNTIL IT SEATS UP AGAINST THE RIDGE ON THE PLUG HOUSING.
- 2. SLIDE THE COUPLING RING OVER THE PLUG HOUSING.

 NOTE: MAKE SURE THE FRONT OF THE COUPLING RING CAN SLIDE PAST THE

 RIDGE ON THE PLUG HOUSING. IF NOT, IT IS INSERTED THE WRONG WAY.
- 3. SLIDE THE SEALING NUT, SEALING RING, AND PLUG HOUSING/COUPLING RING OVER THE FRONT END OF THE CABLE IN THE FOLLOWING ORDER:

1ST. SEALING NUT.

2ND. SEALING RING.

3RD. PLUG HOUSING/COUPLING RING.

- 4. TERMINATE THE RJ45 PLUG TO THE CABLE.

 NOTE: SEE SUPPLEMENTAL TERMINATION GUIDES FOR CABLE TERMINATION INSTRUCTIONS.
- 5. SLIDE THE RJ45 PLUG INTO THE BACK END OF THE INSERT UNTIL IT SNAPS INTO PLACE.
- SLIDE THE INSERT/RJ45 PLUG INTO THE FRONT END OF THE PLUG HOUSING UNTIL IT SNAPS INTO PLACE.
- 7. PUSH THE SEALING RING INTO THE REAR OF THE PLUG HOUSING.
 NOTE: NO PART OF THE SEALING RING SHOULD EXTEND PAST THE REAR OF THE PLUG HOUSING.
- SCREW THE SEALING NUT ONTO THE PLUG HOUSING.

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	С	AB	09-16-20	ADDED NEW P/N'S DCCXXX-320/-350/-400 & SEALING RING P/N'S TO TABLE PER DOR 20-107550JS	
	В	MA	06-29-17	UPDATED COMPONENT PER ECR 8944	
		AN	05-29-12	REVISED TO CXA STANDARD	
	Α	JGK	2/24/12	RELEASE TO MAUNFACTURING. SEE REV "0D" FOR HISTORY. PER DOR 080)03
	REV.	INIT.	DATE	DESCRIPTION	
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			TION OF INCHES CIMALS. WISE SPECIFIED ANCES: CIMALS ±.005	APPROVED BY: TITLE: INDUSTRIAL RJ45 PLUG FIELD INSTALLABLE DATA-CON-X NTS B 2 OF 2 CUSTOMER: STANDARD PRODUCT	_
Rohs Compliant	\triangle	FRACTIC	NS ±1/16 CHARACTERISTIC	NTS B 2 OF 2 CUSTOMER: STANDARD PRODUCT FILE: DIRECTORY: SLW PART NUMBER: DCC-RJ SERIES RE	