



SCALE 3:2

MATERIALS:

- BODY AND HANDLE - BRASS, NICKEL PLATED
- TIP SPRING - NICKEL SILVER, SPRING TEMPERED
- INSULATORS - BAKELITE
- HANDLE INSULATOR - GRAY FIBRE
- SLEEVE TERMINAL - HOT TINNED

CUSTOMER DRAWING

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
					UNLESS OTHERWISE SPECIFIED	SIZE	WIDTH	MULT	LBS/M	TEMPER
					1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.	FINISH			MATERIAL	
					2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002	SPEC No.			SPEC No.	
					3. REMOVE ALL BURRS	FIRST USED ON			SCALE 1:1	
A	23647	8-10-05	JL	IAC	DATE DRAWN	BY	CHKD	APVD	Switchcraft®	
REV	ECO NUMBER	DATE	BY	APVD	10-Aug-05	JL	JL 8-10-05	IAC 8-10-05		
REVISIONS					DO NOT SCALE DRAWING	NAME			PART No.	
						EXTENSION JAX			S1230	
									REV A	