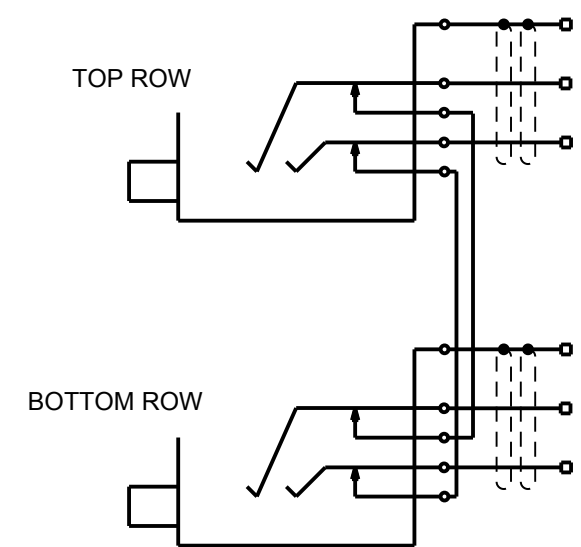
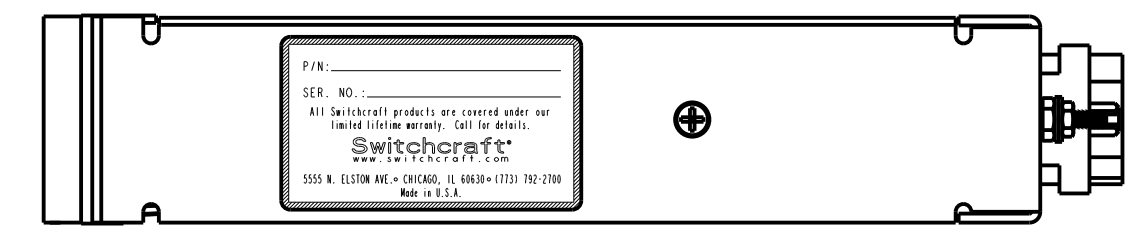
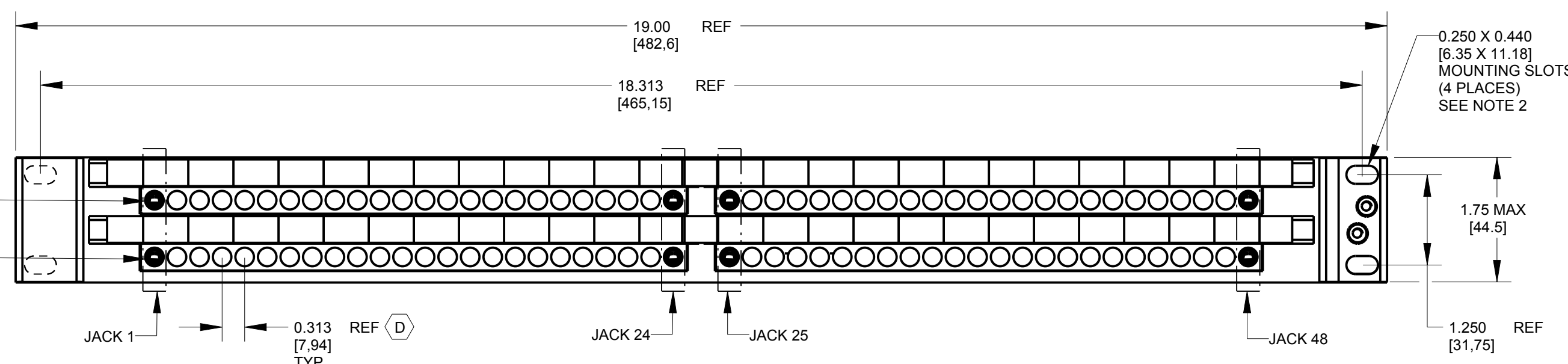
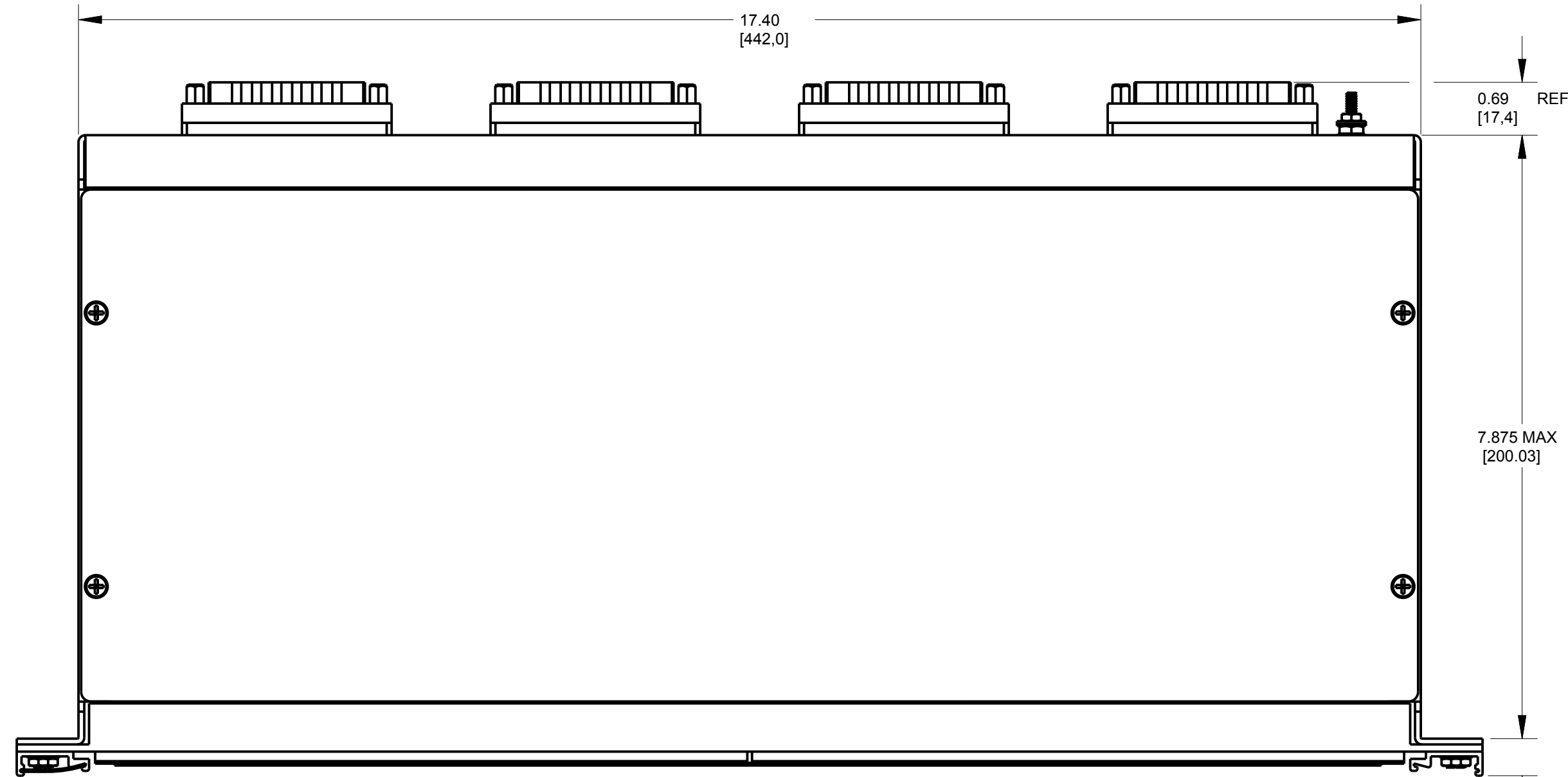


WIRING CONFIGURATION
WIRING VIEW - ROTATED 180°
(NO NORMALS)
SCALE 2:1



JACK SCHEMATIC
NORMALS AT JACKS

90 PIN CONNECTOR PIN-OUT			
JACK No.	TIP	RING	SLEEVE
1	A	H	R
JACKS #2 THRU #6 PATTERN CONTINUES TO F, N, W			
7	X	AE	AM
JACKS #8 THRU #12 PATTERN CONTINUES TO AC, AL, AT			
13	BJ	BS	BY
JACKS #14 THRU #18 PATTERN CONTINUES TO BP, BX, CD			
19	CF	CN	CW
JACKS #20 THRU #24 PATTERN CONTINUES TO CM, CU, DB			



NOTES:

- MATERIALS:
 JACKS: FRAME - STEEL, NICKEL PLATED
 BUSHING - BRASS, NICKEL PLATED
 TIP, RING & SHUNT SPRINGS - SPECIAL COPPER ALLOY
 SCREWS - STEEL, ZINC PLATED

 PANEL: FRONT CHANNEL - ANNOXIDIZED ALUMINUM, BLACK
 FRAME & COVER - STEEL, BLACK EPOXY PAINTED
 DESIGNATION STRIPS - THERMOPLASTIC, BLACK
 DESIGNATION STRIP COVERS - THERMOPLASTIC, CLEAR
 JACK INSERTS - THERMOPLASTIC, BLACK

 EDAC CONNECTOR: HOUSING - THERMOPLASTIC, UL94V-0 PART #516-090-000-202
 CONTACTS - PHOSPHOR BRONZE, GOLD PLATED
- MARKING STRIP SHEET, COVERS AND MOUNTING SCREWS NOT SHOWN, SHIPPED UNASSEMBLED.

CUSTOMER DRAWING

REV	ECO NUMBER	DATE	BY	APVD
E	27999	02-08-18	PC	TJK
D	26943	4-16-12	TO	TJK
C	26889	11-29-11	TO	TJK

★ STAR SYMBOL DENOTES CRITICAL DIMENSION
UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS IN INCHES
-TWO PLACE DECIMALS ±0.01
-THREE PLACE DECIMALS ±0.005
-ANGLES ±1°
-ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.
2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002
3. REMOVE ALL BURRS
DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
SIZE	WIDTH	MULT	LBS/M	TEMPER
FINISH		MATERIAL		
SPEC No.		SPEC No.		
FIRST USED ON		SCALE		
		1:1		
DATE DRAWN	BY	CHKD	APVD	
14-Nov-11	TO	11-14-11	TJK	11-14-11
NAME		PART No.		REV
JACKFIELD		TTP96EDACNS		E

